Dart Aerospace Ltd. Tuesday, 02/12/2008 11:17:00 AM Date: User: Julie Dawson **Process Sheet** Customer : CU-DAR001 Dart Helicopters Services **Drawing Name** : LUG . Job Number : 43885A **Estimate Number** : 10338 P.O. Number **Part Number** : D2657 This Issue : 02/12/2008 S.O. No. : **Drawing Number** : D2657 REV A Prsht Rev. : NC **Project Number** : N/A : // First Issue : PURCHASED PARTS Type **Drawing Revision** : 35662 **Previous Run** Material Written By Due Date : 05/12/2008 14 Um: Checked & Approved By Comment : Est Rev: A New Issue 05-11-07 JLM **Additional Product** Job Number: Seq. #: Machine Or Operation: **Description:** M1010B0750X02500 1.0 ASTM A21 Steel .750 x2.50 Comment: Qty.: 0.1925 f(s)/Unit Total: 2.6945 f(s) Material: ASTM A36 steel bar 2.50" x 0.75" thick (M1010-B0.750 x 02.500) Batch M108090 2.0 BAND SAW BAND SAW Comment: BAND SAW Cut blanks: 2.200" long 3.0 HAAS CNC VERTICAL MACHINING #1 Comment: HAAS CNC VERTICAL MACHINING #1 1-Machine per folio FA040 and Dwg D2657 2-Deburr 4.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE

SECOND CHECK

Comment: SECOND CHECK

QC8

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

5.0

Each

## **Dart Aerospace Ltd**

		, ——								
W/O:		-	W	ORK ORDER CHANG	ES					
DATE	STEP	PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
•										
Part No	:	PAR #:	Fault Cate	gory:	_ NCR:	Yes N	o <b>DQ</b>	<b>A</b> :	_ Date: _	·
	R	esolution:	Dispositio	n:	QA: N/C Closed:				Date:	
NCR:			WORK ORD	ER NON-CONFORMA	ANCE (I	NCR)				
DATE	STEP	Description of NC		on B	·: 0	Verification		Approval	Approval	
DAIL	SILF	Section A	Initial Chief Eng	Action Description  Chief Eng		ign & Date	Section C		Chief Eng	QC Inspector
			-							
					:					

NOTE: Date & initial all entries

Date:

Tuesday, 02/12/2008 11:17:00 AM

User: 🗡

Julie Dawson

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

**Drawing Name: LUG** 

Part Number: D2657

Job Number: 43885A Job Number:

Seq. #:

**Machine Or Operation:** 

Description:

6.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



2 08/12/15 W 08/12/15 J

## **Dart Aerospace Ltd**

W/O:			W	ORK ORDER CHAI	NGES					
DATE	STEP	PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									•	
									•	
· ;									}.	
`				٠.						
Part No	:	PAR #:	Fault Cat	egory:	NC	R: Yes	No <b>DQ</b> A	<b>\</b> :	_ Date: _	
	R	esolution:	Disposition	on:	QA	: N/C Cle	osed:		Date: _	
NCR:		1	WORK ORE	ER NON-CONFOR	MANCE	(NCR	)			
DATE		Description of NC		Corrective Action Section B		n B		ation	Approval	Approval
	I Section A	Initial Chief Eng	Action Description Chief Eng	on	Sign & Date	Section		Chief Eng	QC Inspector	
	1									

NCR:		WORK ONDER NON-COM ONWARD (NON)									
		Description of NC		Corrective Action Section B	Verification	Ammunusi	<b>A</b>				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector			
•			į								
		•					,				
		•									
•											

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	13885A
Description: Lug	Part Number:	D2657
Inspection Dwg: D2657 Rev: A		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

	X	First Art	icle	Prot	otype
Drawing	Talanana	Actual			Metho
Dimensian	Tolerance	<b>.</b>	Accept	Keject	Inches

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.375	+/-0.010	0.377		-		
1.20	+/-0.030	1.200				-
0.060	+/-0.010	6.061	<b>~</b>			
R1.68	+/-0.010	R1.68	/			
0.510	+/-0.010	0.510	~			
· R0.65	+/-0.030	RO.65	~			
1.92	+/-0.030	1.919	V			
				:		
				-		
			·			
		,				
		·				
	<u>'.</u>					
						·
	_					

Measured by:	D.A	Audited by:	Prototype Approval:	N/A
Date:	08/12/08	Date: 08/12/14	Date:	

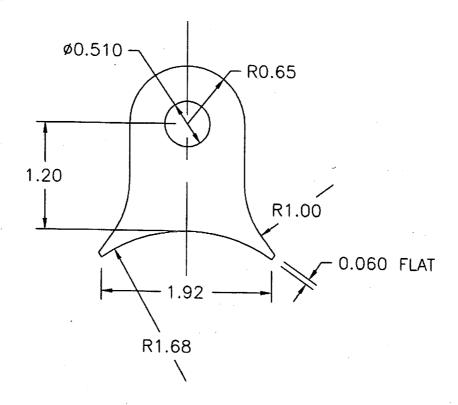
Rev	Date	Change	Revised by	Approved
Α	03.12.23	New Issue	KJ/RF	14
				<u> </u>



DART

DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO. REV. D2657 SHEET 1 OF	
97.11.03		TITLE . SCAI	.E
Α	97.11.03	NEW ISSUE	

## RELEASED



0.063

BREAK ALL SHARP CORNERS 0.010 TO 0.020
MATERIAL: ASTM A36 STEEL 0.375 THICK
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
PART IS SYMMETRIC ABOUT CENTER—LINE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE